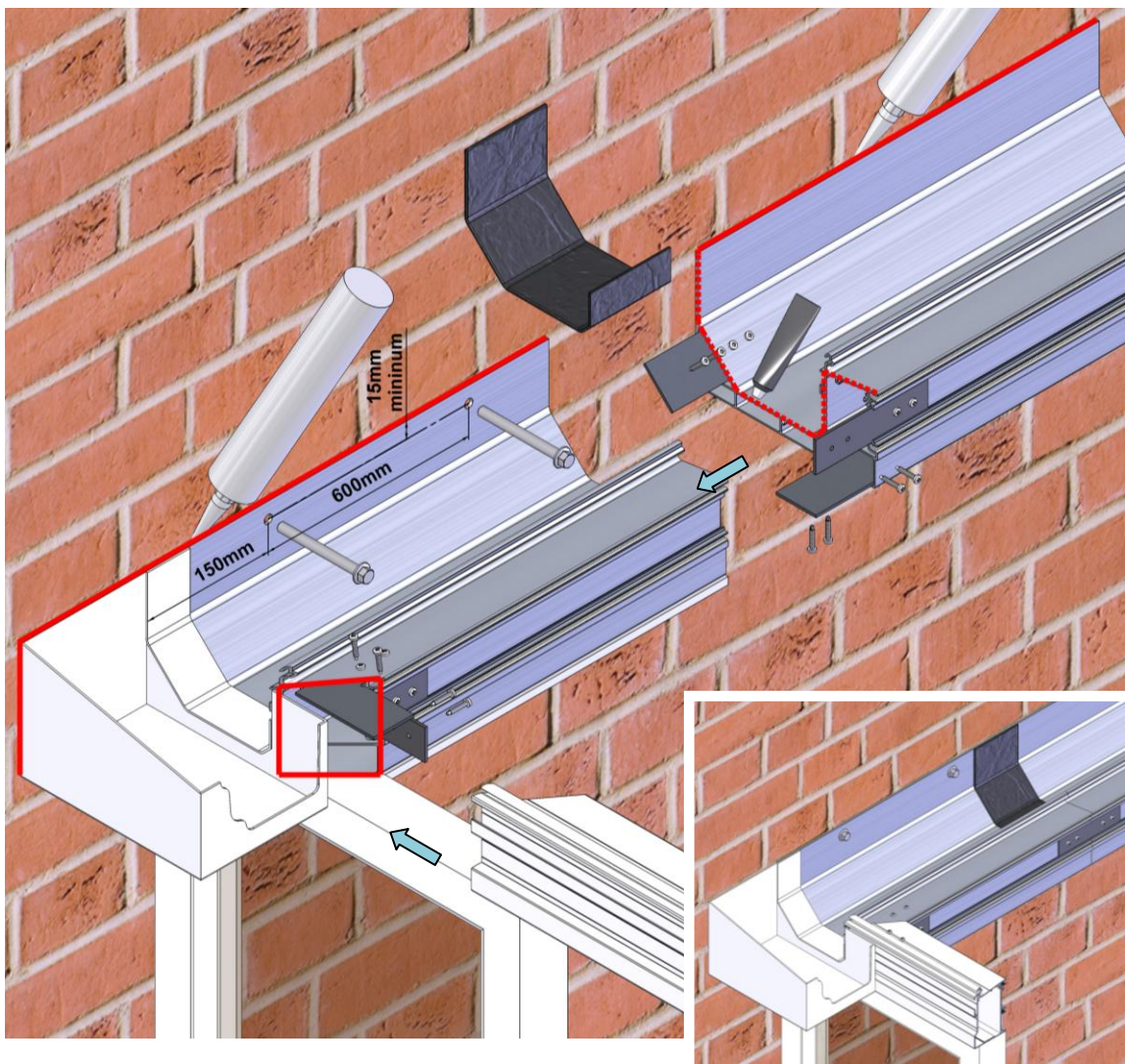


1

Box Gutter at Wall



1. Mark Box Gutter height position on Wall (top of Windows).
2. Sit Box Gutter on Window Frames and push against host wall.
3. Prop where necessary to prevent sagging and check for level.
4. Fit Tie Bar Block (if required).
5. Fit cleats for connection to Eaves Beam.
6. The inner face of the Eaves Beam should align with the inner face of the Window Frames. Position Box Gutter accordingly.
7. Drill Ø10mm holes through Box Gutter flange, 150mm from each end and at 600mm centre spacing.
8. Apply Silicone to surfaces which meet the host wall.
9. Secure Box Gutter to wall using 75mm (minimum) masonry fixings.
10. Prep Wall for lead flashing. Do not dress at this stage.
11. Fit Box Gutter Outlet (if supplied separately) by screwing through the flange into the Box Gutter and Seal as detailed below.
12. Dress Lead once all Outlets, Adapters and End Caps have been fitted.

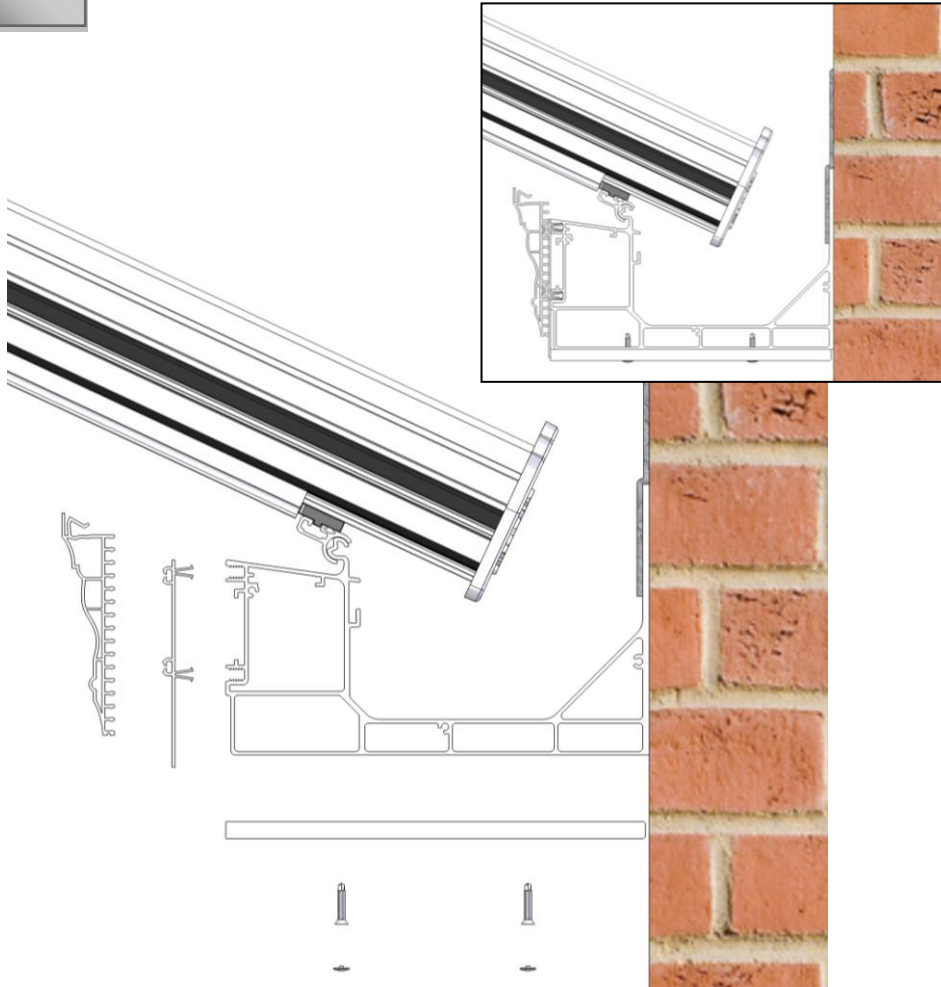
NOTE: End Caps should be fitted to the Glazing Bars, Hips and Jack Rafters before assembling to Roof.

Joining Box Gutters

1. Fit Tie Bar Block before assembly (if required).
2. For joining Box Gutters, pre-drill Cleat holes in Box Gutter using Ø3.5mm drill bit. Screw 3 Cleats into position as shown.
3. Ensure surfaces are clean and dry. Wipe over surfaces with White Spirit. Allow to dry.
4. Silicone mating surfaces (Dotted Line) with black Silicone supplied in Butyl pack and push Box Gutters together.
5. Secure cleats with remaining screws.
6. Apply Butyl Sealing Tape over joint and the screw heads.
7. Press firmly home to ensure weather tight seal.

2

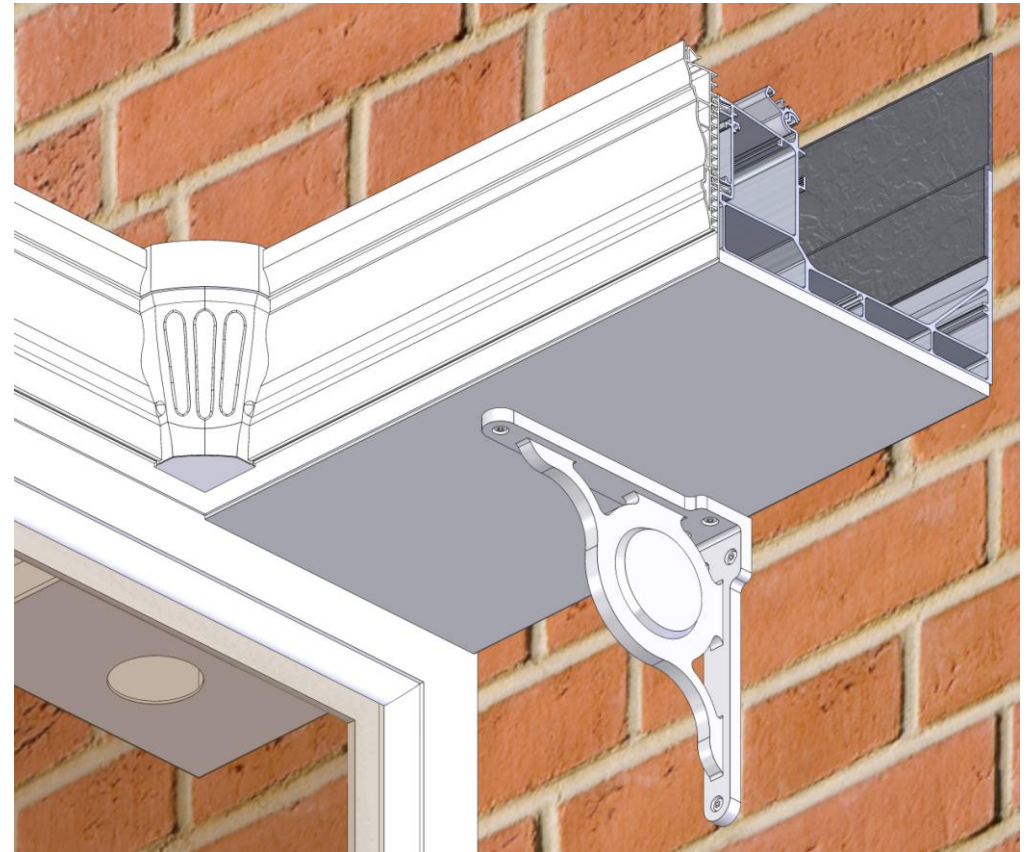
Box Gutter Cladding



1. Screw Box Gutter Undercladding to Box Gutter using 22mm long screws provided.
2. Finish with screw cover.
3. Fit Heritage Cladding as detailed in **BOOK 3**.

3

Gallows Bracket



1. Mark centre position of Gallows Bracket on the wall.
2. Position Gallows Bracket against the Box Gutter Undercladding.
3. Using suitable fixings, fix Bracket to host wall.
4. Screw through the Undercladding into the Box Gutter using fixings supplied.